



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2602-1

Job Sheet 172071



Part No: D2602-1

Job Qty: 4 ea **3**

Part Name: Console Side, 206 Console



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP D 04.02.25 Reformat KJ/RF Note: Issue with part number D2602-2 IPP Rev:E Now On Waterjet 07-03-22 JLM IPP Rev:F RevB as per dwg ECN1059 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/17/18	0.00	0.00	Start Up Waterjet		DC 18/03/16
100	Waterjet	4 pcs		2/17/18	0.00	0.31	Waterjet1		DC 18/03/16
110	QC	4 pcs		2/17/18	0.00	0.00	QC2 Waterjet-1		DC 18/03/16
120	QC	4 pcs		2/17/18	0.00	0.00	QC8-1		38
130	Brake NC	4 pcs		2/17/18	0.00	0.22	Brake NC 2		9-88
140	QC	4 pcs		2/17/18	0.00	0.00	QC5		SEP 19 2018
150	HandFinish	4 pcs		2/19/18	0.00	0.26	HandFinish1		PR 18/09/18
160	QC	4 pcs		2/19/18	0.00	0.00	QC7-1		SEP 19 2018
170	Packaging	4 pcs		2/19/18	0.00	0.00	Packaging3-1		Sm 15 9-89
180	QC21-SA	4 Ea		2/19/18	0.00	0.00	QC21		SEP 19 2018

Part Op 100 - 1-Cut as per Dwg D2602 *****Same Cutting File for -1 & -2 ***** Dwg Rev: **B** Prog Rev: **B** 2-Debur
Descriptions: if necessary
130 - 1-Debur if necessary 2-Form as per Dwg D2602

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	5.3888 sf (1.3472 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	44	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 1:07 PM Dart.Gagnon.Michelle



Container No: S052371



Part: D2602-1

Job No: 172071

Serial No/Batch: S052371

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Howickbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/16/16

DART AEROSPACE LTD		Work Order: 172071
Description: Console Side LH/RH		Part Number: D2602-1/-2
Inspection Dwg: D2602	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.000	+/-0.010	12.				
4.062	+/-0.010	4.				
10.700	+/-0.010	10.				
0.838	+/-0.010	.8				
Ø0.098	+0.005/-0.000	Ø.100				

Measured by:	Audited by: DAS 38 9-88	Prototype Approval: N/A
Date:	Date: MAR 27 2018	Date:

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	
B	09.06.11	Dwg Rev updated	KJ	